



## The decolorization of Acid Orange II in non-homogeneous Fenton reaction catalyzed by natural vanadium–titanium magnetite

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### ABSTRACT

The catalytic activity of natural vanadium–titanium magnetite was investigated in the decolorization of Acid Orange II by non-homogeneous Fenton process. The natural catalysts purified by magnetic separation were characterized using X-ray diffraction (XRD), polarizing microscope, X-ray absorption fine structure (XAFS) analysis and Mössbauer spectroscopy. The obtained results show that the natural samples after magnetic separation mainly contain titanomagnetite, with a small amount of ilmenite and chlorite. Titanomagnetite is doped with vanadium, whose the valency is mainly +3 and occupies the octahedral site. Batch decolorization studies were performed to evaluate the influences of various experimental parameters like initial pH, the amount of catalyst and initial concentration of hydrogen peroxide on the decolorization efficiency of Acid Orange II. The decolorization of the dye mainly relied on degradation. The degradation efficiency was strongly dependent on pH of the medium where it increased as the pH decreased in acid range. The increase of catalyst and hydrogen peroxide could accelerate the degradation. The catalytic property of natural vanadium–titanium magnetite in the degradation of Acid Orange II was stronger than that of synthetic magnetite (Fe<sub>3</sub>O<sub>4</sub>). The catalytic activity of the natural samples was greatly related to the titanomagnetite content. The degradation process was dominated by heterogeneous Fenton reaction, complying with pseudo-first-order rate law. The natural catalyst has a good catalytic stability.

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### 1. Introduction

Recently, non-homogeneous Fenton technologies using iron oxides as catalysts have received a great deal of attention [1–5]. A variety of organic pollutants (e.g. phenol, dye and pesticide) could be effectively degraded through non-homogeneous process using iron oxides as catalysts, including goethite, lepidocrocite, hematite and magnetite [6–13]. Compared with other iron oxides, the catalytic activity of magnetite in these non-homogeneous Fenton systems seems more interesting since magnetite contains both Fe<sup>2+</sup> and Fe<sup>3+</sup>, the crucial cations for initiation of Fenton reaction according to the classical Haber–Weiss mechanism [14–16]. Also, magnetite is magnetic and can be easily separated from the terminal solution by magnetic separation, making it available for flow-bed technologies.

With the advantages of strong catalytic activity, wide distribution, great reserves and excellent environmental harmony,

magnetite is recognized as an ideal catalytic material [17]. In the structure of magnetite, iron can be replaced by some transition metals (e.g. Ti, V, Cr, Mn, Co and Ni) while maintaining the inverse spinel structure [18–21]. The isomorphous substitution plays a great influence on the activity of the resulting magnetite. The introduction of transition metals such as Ti, Cr, Mn and Co in the spinel lattice can strongly improve the catalytic properties of magnetites and also influence their thermal stabilities. For example, the doping of Cr can directly enhance the catalytic property in the H<sub>2</sub>O<sub>2</sub> decomposition and methylene blue degradation while it also leads to a promotion in the heat stability [19].

So far most relative studies have just focused on the catalytic activity of non-doped magnetite (Fe<sub>3</sub>O<sub>4</sub>) and transition metal doped magnetites (Fe<sub>3–x</sub>M<sub>x</sub>O<sub>4</sub>, M=Cr, Co, Mn, Ni), which are all single-phase materials synthesized in the laboratory [14,19,22,23]. However, little attention has been paid to the catalytic property of natural magnetite. In fact, magnetite naturally doped with various transition metals widely exists on the earth surface, which may be an immense resource of catalyst and greatly influence the geochemical processes of organic pollutants.

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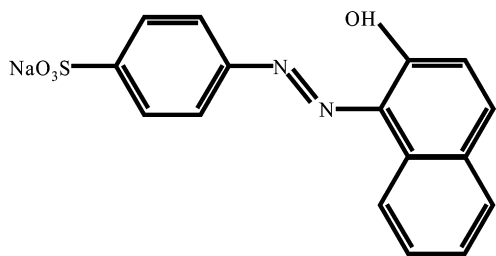


Fig. 1. The chemical structure of Acid Orange II.

In this study, the catalytic activity of natural vanadium–titanium magnetite and the relative controlling factors were investigated in the decolorization of Acid Orange II. The main oxidation mechanism in this system was non-homogeneous reaction with hydrogen peroxide as oxidant, usually present and easily decomposed in rain-water [24]. Therefore, this study primarily concentrated on the degradation of dye catalyzed by natural magnetite using hydrogen peroxide as oxidant and it also played a simulation of the decomposition of pollutants by natural mineral. The new insights obtained in this study are of high importance for the development of novel materials in environmental decontamination and good understanding of the transfer and transformation of pollutants on the earth surface.

## 2. Experimental

### 2.1. Materials

All chemicals and reagents used in this study are of analytical grade. Acid Orange II ( $C_{16}H_{11}N_2SO_4Na$ , C.I. 15510, C.I. Acid Orange 7, M.W.: 350.32, certified pure) was purchased from Shanghai Chemical Reagent Company and used as received. Its chemical structure is shown in Fig. 1. Deionized water was used to make the dye solutions of desired concentration.

The samples of natural vanadium–titanium magnetite (named as M1, M2 and M3) were collected from Pan-Xi region, a famous iron deposit in Sichuan Province, China. These samples were purified by magnetic separation before characterization and decolorization experiment. After magnetic separation, quartz and most of the clay minerals were eliminated. Magnetite ( $Fe_3O_4$ , named as M0) was synthesized by means of a precipitation–oxidation method with sulfate as starting material, which was pro rata oxidized to ferric salts by  $NaNO_3$  after alkalinizing with  $NaOH$ . The synthesis procedure of M0 has been reported in detail in other Refs. [25,26]. All the samples were ground and passed through a 200 mesh screen (0.074 mm).

### 2.2. Characterization of magnetites

Powder X-ray diffraction patterns (PXRD) were recorded between  $10^\circ$  and  $80^\circ$  ( $2\theta$ ) at a step of  $1^\circ \text{ min}^{-1}$  using a Bruker D8 advance diffractometer with  $Cu K\alpha$  radiation (40 kV and 40 mA). The mineral composition in the natural magnetite was obtained from XRD patterns by  $K$  value method.

Natural magnetite M2 was observed under polarizing microscope Leica DMRX, using orthogonal polarization under transmitted light, with  $10 \times 63$  as power of magnification.

The V K-edge X-ray absorption fine structure (XAFS) spectra of natural vanadium–titanium magnetite M3 and reference compounds were collected on beamline 1W1B of Beijing Synchrotron Radiation Facility (BSRF). The BSRF storage ring is operated at the electron energy of 2.2 GeV with beam current of 250 mA. The 1W1B is a focused X-ray beamline, using a Si (1 1 1) double crystal monochromator. The V K-edge XAFS spectra of  $V_2O_3$ ,  $VO_2$  and

$V_2O_5$  reference compounds were measured in transmission mode, and that of M3 was collected in fluorescence mode with a Lytle detector and a Ti foil filter.

For  $^{57}Fe$  Mössbauer measurement, 250–335 mg of the powder sample without any chemical pretreatment was gently pressed into a brass sample holder (16 mm in diameter, 1 mm thick). The sample holder was closed on two ends with iron free plastic tap. The Mössbauer spectra were obtained with a Mössbauer spectrometer Austin Science S-600 using a  $\gamma$ -ray source of 1.11 GBq  $^{57}Co/Rh$  at a consistent temperature (293 K). Spectra were fitted to Lorentzian lineshapes using standard line shape fitting routines with a personal computer. Half-width (HW) and peak intensity of each quadruple doublet was constrained to be equal. Isomer shifts (IS) were expressed with respect to the centered of the spectrum of metallic iron foil.

### 2.3. Decolorization of azo-dye Acid Orange II

The experiments were carried out in a conical flask (containing 200 mL of reaction solution). The temperature was controlled to  $25^\circ C$ . The dosage of catalyst was  $0\text{--}2.0 \text{ g L}^{-1}$  while the concentrations of Acid Orange II and  $H_2O_2$  were  $0.2 \text{ mmol L}^{-1}$  and  $0\text{--}20 \text{ mmol L}^{-1}$ , respectively. All the experiments were carried out under constant stirring to make the catalyst well dispersed. The pH of solution was adjusted by  $H_2SO_4$  and  $NaOH$ . Before degradation reaction, the suspension containing catalyst and Acid Orange II was stirred for 1 h to achieve adsorption equilibrium. Then the degradation reaction was initiated by adding  $H_2O_2$  into Acid Orange II solution.

At given intervals of degradation, each sample was analyzed by UV–vis spectroscopy UV-7504 at a wavelength of 484 nm, the maximum absorption wavelength of Acid Orange II. The concentration of Acid Orange II was converted through the standard curve method of the dye. The UV–visible absorption spectra were measured by PerkinElmer Lambda 850 for each sample. Total organic carbon (TOC) concentration was analyzed in a Shimadzu TOC-VCPH analyzer to evaluate the mineralization of dyes. Before centrifugation and analysis, all the samples were immediately treated with equal volume of prepared scavenging reagent in order to stop the reaction in the samples. The prepared scavenging reagent contained  $0.1 \text{ mol L}^{-1} Na_2SO_3$ ,  $0.1 \text{ mol L}^{-1} KH_2PO_4$ ,  $0.1 \text{ mol L}^{-1} KI$  and  $0.05 \text{ mol L}^{-1} NaOH$ , to obtain accurate TOC values [27,28].

Four hours after the degradation experiment started, the reaction solution was filtered through a Millipore filter (pore size  $0.22 \mu\text{m}$ ) to remove the solid catalysts. Then  $H_2O_2$  and Acid Orange II were added to the filtrate, to build a homogeneous Fenton reaction system catalyzed by dissolved iron [29]. The concentrations of Acid Orange II and  $H_2O_2$  were  $0.2 \text{ mmol L}^{-1}$  and  $10 \text{ mmol L}^{-1}$ , respectively. The operation of homogeneous Fenton reaction was similar to that of heterogeneous Fenton reaction mentioned above.

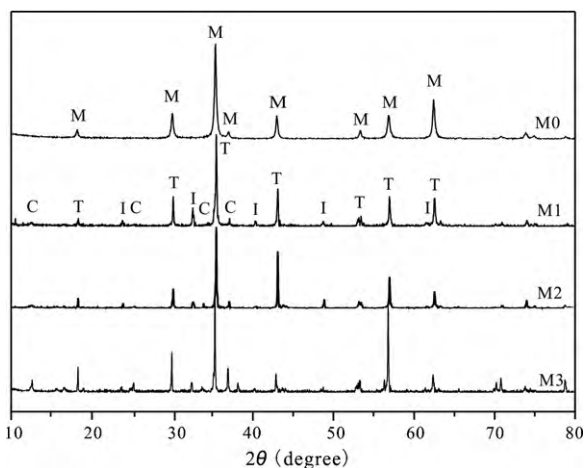
Four hours after the degradation experiment started, the near-infrared diffuse reflectance spectroscopy of final degradation products was recorded on a Bruker Vector 70 Fourier transform infrared spectrometer. The infrared signal was obtained by a MCT detector. Diffuse reflectance spectra were recorded at  $4 \text{ cm}^{-1}$  resolution with 64 scans over the spectral range  $1750\text{--}1000 \text{ cm}^{-1}$ , the main wavelength range of the absorption peaks of Acid Orange II.

## 3. Results and discussion

### 3.1. Characterization of catalysts

#### 3.1.1. XRD, XAFS and polarizing microscope

XRD patterns of synthesis magnetite (M0) and natural vanadium–titanium magnetites (M1, M2 and M3) are shown in

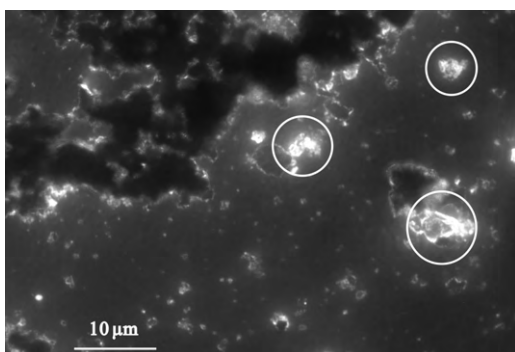


**Fig. 2.** X-ray diffraction patterns of series of magnetites (M, magnetite; T, titanomagnetite; I, ilmenite; C, chlorite).

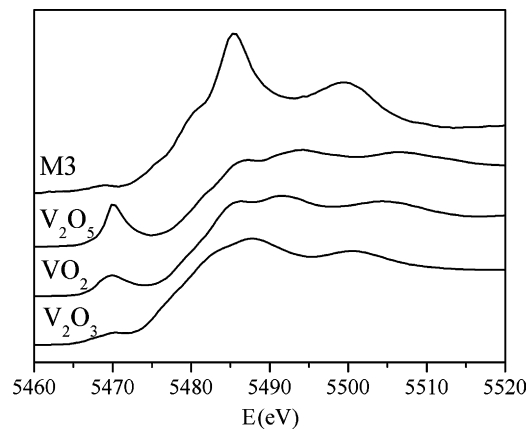
**Fig. 2.** The characteristic reflections of M0 well correspond to the standard card of magnetite (JCPDS: 19-0629, not shown). This indicates that synthetic magnetite has spinel structure [30,31]. The XRD patterns of the natural samples show that all the natural vanadium–titanium magnetites consist of titanomagnetite ( $2\theta = 35.5^\circ, 43.1^\circ, 62.6^\circ$ ), ilmenite ( $2\theta = 32.6^\circ, 40.1^\circ, 23.8^\circ$ ) and chlorite ( $2\theta = 12.5^\circ, 25.4^\circ, 34.0^\circ$ ). Ilmenite and chlorite are the common minerals coexisting with titanomagnetite in natural vanadium–titanium magnetites.

The image of M2 under polarizing microscope is provided in Fig. 3. The black grains are titanomagnetite and ilmenite, coexisting as intergrowth. The transparent ones are chlorite, with the granule diameter ranging from 2  $\mu\text{m}$  to 7  $\mu\text{m}$ , extensively dispersed in the samples.

From previous studies, the titanomagnetite in Pan-Xi region is vanadium-rich titanomagnetite [21,32]. The normalized XANES spectra for vanadium K-edge of M3 and reference compounds are shown in Fig. 4. The V K-edge XANES of these oxides exhibit a pre-edge absorption feather from  $\text{V}_2\text{O}_3$  to  $\text{V}_2\text{O}_5$ , followed by a strong peak in the vicinity of about 20 eV. The vanadium K-edge of M3 displays a rather different feather from those vanadium oxides. A weak pre-edge absorption appears, and two other should be observed in the absorption edge. This indicates vanadium in titanomagnetite is impossible to exist as these vanadium oxides. Because the shape of absorption edge is affected by the symmetry of vanadium and the energy position of the absorption edge is difficult to define, the valence state of vanadium in M3 cannot be determined by chemical shifts. The correlations between normalized pre-edge peak area and its centroid position have been studied by Chaurand et al. [33], and



**Fig. 3.** Image of M2 under polarizing microscope (○, chlorite).



**Fig. 4.** XANES of vanadium oxides and natural vanadium-titanium magnetite M3.

can be used to determine to the valence state and symmetry. For vanadium in the natural magnetite, the pre-edge peak area is rather low, and the centroid is located at 5468.8 eV, about 3.8 eV above the absorption edge of vanadium metal (5465.0 eV). This result suggests vanadium in natural sample is trivalent and occupies the octahedral site of magnetite.

The lattice parameter  $a_0$  of M0 is 0.8394 nm while that of titanomagnetite phase in M1, M2 and M3 are 0.8387 nm, 0.8384 nm and 0.8397 nm, respectively. The lattice parameter  $a_0$  of titanomagnetite is quite close to that of synthetic  $\text{Fe}_3\text{O}_4$ , ascribed to the close value of cationic radii for  $\text{Ti}^{4+}$  (60 pm),  $\text{V}^{3+}$  (64 pm) and displaced  $\text{Fe}^{3+}$  (65 pm) in the octahedral site [26,30,34].

Calculated using the Scherrer equation, the crystallite sizes of M0, M1, M2 and M3 are 34 nm, 122 nm, 65 nm and 106 nm, respectively. This shows that the crystal sizes of natural samples are larger than that of synthetic magnetite. Calculated by  $K$  value method, the contents of magnetite, titanomagnetite, ilmenite and chlorite in four samples are listed in Table 1. It can be seen that the titanomagnetite content in these three natural samples increases from M1 to M2 and then to M3.

### 3.1.2. Mössbauer spectroscopy

The Mössbauer spectra (Fig. 5) and Mössbauer spectral parameters of M0 (Table 2) indicate the formation of magnetite with hyperfine field ( $B_{\text{hf}}$ ) of 48.70 T (tetrahedral site A) and 45.36 T (octahedral site B) and isomer shifts (IS) 0.331  $\text{mm s}^{-1}$  and 0.603  $\text{mm s}^{-1}$ , respectively [35,36]. Also, a signal with  $B_{\text{hf}}$  50.22 T, IS 0.357  $\text{mm s}^{-1}$  and the relative area of 10.2% suggests partial oxidation of magnetite to maghemite  $\gamma\text{-Fe}_2\text{O}_3$  [37].

For natural vanadium–titanium magnetite, the Mössbauer spectra (Fig. 5) and parameters (Table 2) also show the typical spectra of the cubic spinel structure, related to existence of titanomagnetite. Also, a signal with IS 1.07–1.10  $\text{mm s}^{-1}$  and the relative area of 12.4–16.9% is ascribed to the presence of ilmenite. However, the chlorite does not have Mössbauer signal, due to its low iron concentration.

**Table 1**  
Content of minerals in series of magnetites.

	$M^a$ (%)	$T^b$ (%)	$I^c$ (%)	$C^d$ (%)
M0	100	0	0	0
M1	0	66	20	14
M2	0	72	5	23
M3	0	76	12	12

<sup>a</sup> Magnetite.

<sup>b</sup> Titanomagnetite.

<sup>c</sup> Ilmenite.

<sup>d</sup> Chlorite.

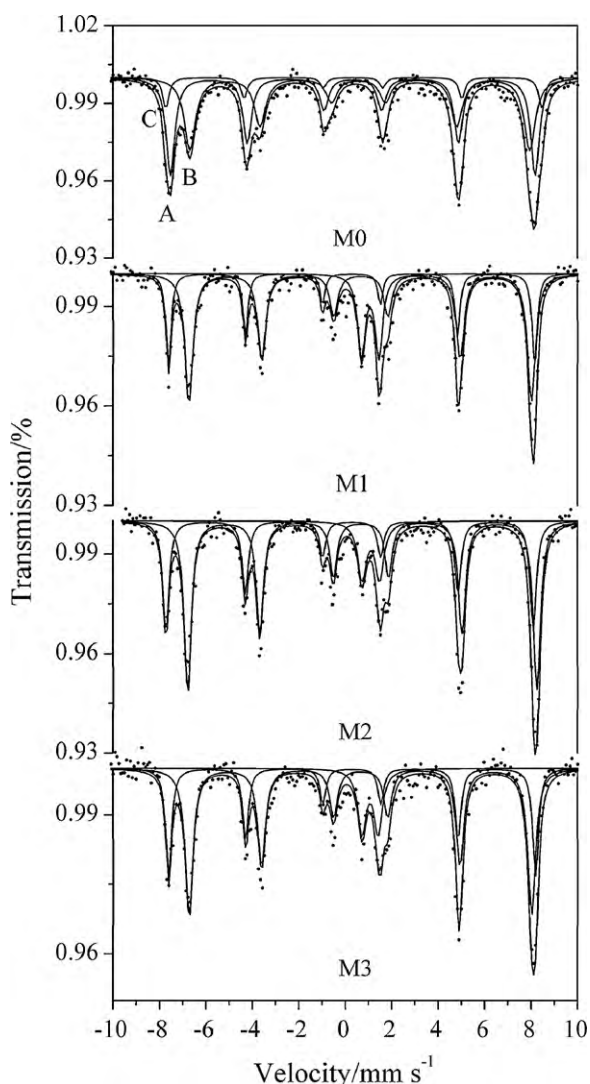
**Table 2**  
Mössbauer parameters for the series of magnetite.

Sample	Phase	IS (mm/s) ( $\pm 0.002$ )	QS (mm/s) ( $\pm 0.004$ )	$B_{hf}$ (T) ( $\pm 0.004$ )	Relative area (%)
Fe <sub>3</sub> O <sub>4</sub>	Fe <sub>3</sub> O <sub>4</sub> (A)	0.331	-0.004	48.70	45.9
	Fe <sub>3</sub> O <sub>4</sub> (B)	0.603	0.060	45.36	43.9
	$\gamma$ -Fe <sub>2</sub> O <sub>3</sub>	0.357	0.034	50.22	10.2
M1	Fe <sub>3</sub> O <sub>4</sub> (A)	0.274	0.003	48.89	26.1
	Fe <sub>3</sub> O <sub>4</sub> (B)	0.660	-0.030	45.74	57.0
	FeTiO <sub>3</sub>	1.072	0.753	-	16.9
M2	Fe <sub>3</sub> O <sub>4</sub> (A)	0.234	-0.089	49.04	32.0
	Fe <sub>3</sub> O <sub>4</sub> (B)	0.708	0.057	46.62	55.6
	FeTiO <sub>3</sub>	1.104	0.756	-	12.4
M3	Fe <sub>3</sub> O <sub>4</sub> (A)	0.295	0.006	49.00	30.7
	Fe <sub>3</sub> O <sub>4</sub> (B)	0.660	-0.017	45.75	56.4
	FeTiO <sub>3</sub>	1.072	0.696	-	12.9

### 3.2. Catalytic activity

#### 3.2.1. Effect of initial pH

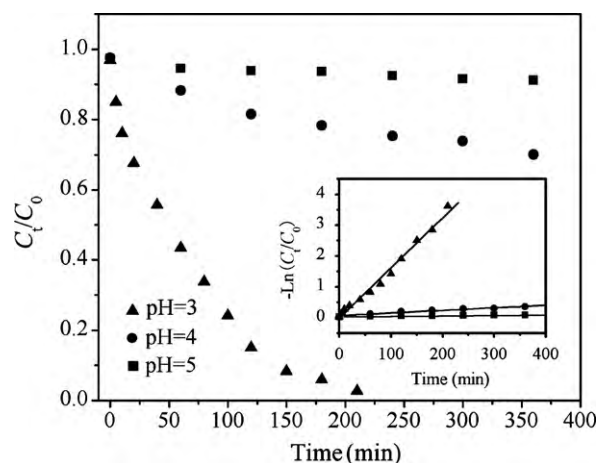
In this study, the decolorization of Acid Orange II was attributed to two aspects: on one hand, magnetites could act as catalyst in the non-homogeneous Fenton reaction, generating  $\cdot\text{OH}$  radicals that attacked the dye. On the other hand, the adsorption of the dye on the catalyst surface led to a limiting color removal in this study.



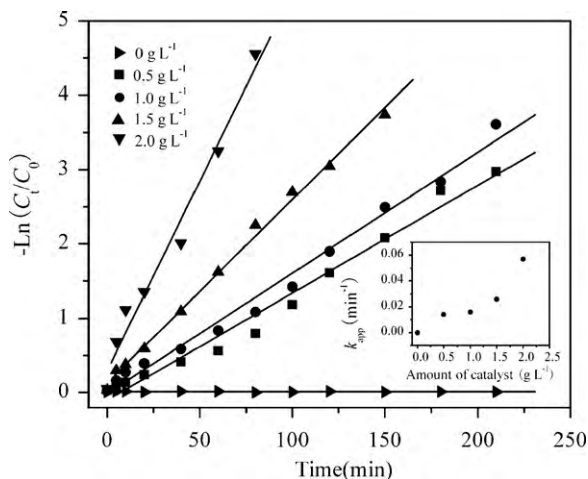
**Fig. 5.** Mössbauer spectra of series of magnetites.

The effect of initial solution pH on the decolorization rate of Acid Orange II is shown in Fig. 6. It can be seen that under different pH, the adsorbed amount of the dye was quite low. Therefore, the decolorization of the dye was mainly dependent on degradation. When the initial pH was 3.0, Acid Orange II could be quickly degraded in 180 min under the adopted conditions. But as the initial pH rose, the degradation became much slower. After 360 min, the decolorization rates of Acid Orange II with the initial pH at 4.0 and 5.0 were 30% and 8%, respectively. The obtained results indicated that the increase of initial pH led to a much lower degradation rate.

It has been confirmed that low pH promotes the stability of hydrogen peroxide and slowed its decomposition [38]. Therefore, the decrease of pH would slow the decomposition of H<sub>2</sub>O<sub>2</sub>, which may slow the decolorization process. However, in this study the decrease of initial pH has led to a much larger degradation rate. The previous studies have approved that the degradation rate of pollutants correlates to the adsorption behavior of pollutants on the catalysts [29]. A larger adsorbed amount favors the degradation of pollutants. In this study, the solution pH greatly influenced the adsorption through affecting the surface complexation reactions and the electrostatic interactions between the dye and magnetite [39]. Since the point of zero charge ( $\text{pH}_{\text{pzc}}$ ) of natural magnetite was 6.8–8.0, the magnetite exhibited a positive zeta potential at pH values lower than  $\text{pH}_{\text{pzc}}$ , due to the formation of positive Fe-OH<sub>2</sub><sup>+</sup> surface groups that increased as pH decreased [40]. On the other hand, a  $\text{p}K_{\text{a}1}$  value of 1.0 for the -SO<sub>3</sub>H group and a  $\text{p}K_{\text{a}2}$  value of 11.4 for the naphthalene of Acid Orange II, it could be conducted that in the pH range studied most of the dye was negative charged



**Fig. 6.** The effect of initial pH value on the decolorization efficiency of Acid Orange II. Inset: fitted by pseudo-first-order rate law ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of H<sub>2</sub>O<sub>2</sub>,  $1.0 \text{ g L}^{-1}$  of M2, 200 mL, 25 °C).



**Fig. 7.** The effect of amount of catalyst on the decolorization efficiency of Acid Orange II. Inset: correlation of the apparent pseudo-first-order rate constant with amount of catalyst ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ ,  $200 \text{ mL}$ ,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ , catalyst: M2).

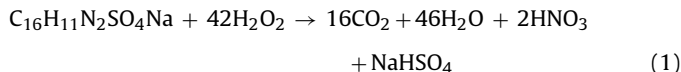
[41]. Therefore, lower pH could increase the electrostatic attraction between dye molecules and surfaces of adsorbents and favor the adsorption reaction. With the decrease of pH, the increase of adsorbed amount led to higher degradation rate. It is necessary to mention that with decrease of pH in the solution, the amount of Fe leaching would increase, which speeds the production of  $\bullet\text{OH}$  through homogenous Fenton reaction. The contribution of homogenous Fenton reaction to the whole decolorization process would be discussed below. Moreover, in Fig. 6 all the decolorization processes complied with pseudo-first-order rate law.

### 3.2.2. Effect of catalyst dosage

As expected, Acid Orange II degradation rate increased as the amount of employed catalyst increased (Fig. 7), due to the increasing active sites for  $\text{H}_2\text{O}_2$  decomposition and dye adsorption. Similarly, in Fig. 7 all the degradation processes catalyzed by the changed amount of magnetite complied with pseudo-first-order rate law. However, the relationship between apparent pseudo-first-order rate constant ( $k_{\text{app}}$ ) and catalyst amount did not show a linear relationship, which may be ascribed to the competition between the dye and  $\text{H}_2\text{O}_2$  for the active sites on catalyst surface.

### 3.2.3. Effect of the hydrogen peroxide concentration

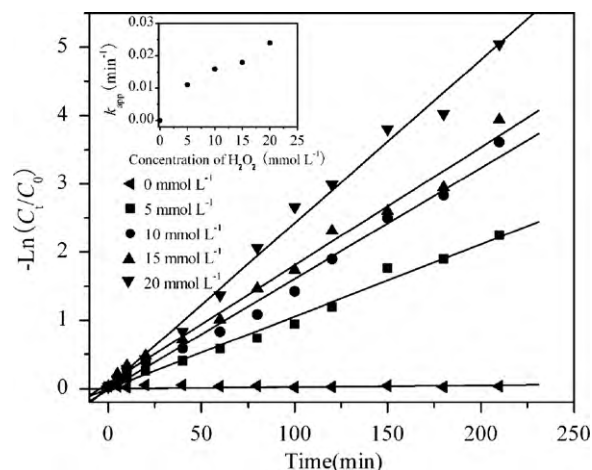
The effect of hydrogen peroxide was analyzed by varying its initial concentration between  $0 \text{ mmol L}^{-1}$  and  $20 \text{ mmol L}^{-1}$  (Fig. 8). According to the previous study, 42 mol of  $\text{H}_2\text{O}_2$  are theoretically needed for complete degradation of 1 mol of the dye [42]:



Based on this equation, the necessary amount of  $\text{H}_2\text{O}_2$  in the present study for complete degradation of  $0.2 \text{ mmol L}^{-1}$  of Acid Orange II is  $8.4 \text{ mmol L}^{-1}$ . When the concentration of  $\text{H}_2\text{O}_2$  was  $5 \text{ mmol L}^{-1}$ , the degradation process was very slow due to lack of adequate oxidant. As the concentration of  $\text{H}_2\text{O}_2$  increased to  $10 \text{ mmol L}^{-1}$ , the process was significantly accelerated, for more radicals were formed. When the  $\text{H}_2\text{O}_2$  concentration increased to  $15 \text{ mM}$ , the rate constant did not increase greatly, due to the well-known hydroxyl radicals scavenging effect [42]:



Such reaction reduced the amount of hydroxyl radicals and caused the degradation rate to drop. Although another radical



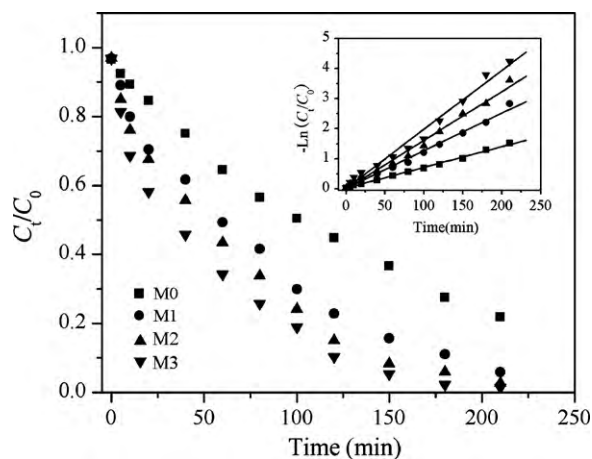
**Fig. 8.** The effect of  $\text{H}_2\text{O}_2$  concentration on the decolorization efficiency of Acid Orange II. Inset: correlation of the apparent pseudo-first-order rate constant with  $\text{H}_2\text{O}_2$  concentration ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $1.0 \text{ g L}^{-1}$  of M2,  $200 \text{ mL}$ ,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ ).

( $\bullet\text{O}_2\text{H}$ ) was produced, its oxidation potential was much smaller than that of the  $\bullet\text{OH}$  species. Therefore, it made the reaction slow-down through the rate constant still increased. However, when the  $\text{H}_2\text{O}_2$  concentration increased to  $20 \text{ mM}$ , the rate constant turned to obviously increase. From previous study [43], the increase of  $\text{H}_2\text{O}_2$  dosage would increase the dissolved iron concentration under acid condition and induce the homogeneous catalytic oxidation. It may be the main reason for this phenomenon.

Otherwise, experiments were carried out in presence of magnetite or  $\text{H}_2\text{O}_2$  alone (Figs. 7 and 8). The result showed that  $\text{H}_2\text{O}_2$  or magnetite alone was not sufficient for the degradation of this dye.

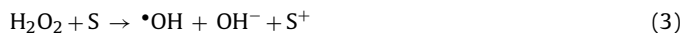
### 3.2.4. Degradation of Acid Orange II by series of magnetite

The decolorization processes of Acid Orange II using four samples as catalysts are shown in Fig. 9. Before the addition of  $\text{H}_2\text{O}_2$ , the decolorization of Acid Orange II only relied on adsorption. It can be seen that the decolorization rate just by adsorption was quite low, below 5%. After the addition of  $\text{H}_2\text{O}_2$ , Acid Orange II could be degraded through non-homogeneous Fenton reaction. 180 min later, the decolorization rates of Acid Orange II by M0, M1, M2 and M3 were 72%, 89%, 94% and 98%, respectively. Since the decolorization rate of Acid Orange II just by adsorption was quite low, the decolorization of the dye mostly depended on the degradation process.



**Fig. 9.** Kinetic curves for Acid Orange II decolorization catalyzed by series of magnetites in the presence of  $\text{H}_2\text{O}_2$ . Inset: fitted by pseudo-first-order rate law ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ ,  $1.0 \text{ g L}^{-1}$  of catalyst,  $200 \text{ mL}$ ,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ ).

The degradation of Acid Orange II using magnetite as catalyst corresponded to the  $\bullet\text{OH}$  mechanism [44–46].  $\text{H}_2\text{O}_2$  was activated by the cations on magnetite surface via a Haber–Weiss mechanism to form radical  $\bullet\text{OH}$ :



In this equation, S and  $\text{S}^+$  denote adsorption location and oxidized location, respectively. It has been certified that Eq. (3) follows pseudo-first-order kinetic rate law [47].

The degradation of the dye by  $\bullet\text{OH}$  was typically described as a second-order reaction:

$$\frac{dC_t}{dt} = -kC[\bullet\text{OH}] \quad (4)$$

where C and  $[\bullet\text{OH}]$  are concentrations of Acid Orange II and hydroxyl radical, respectively.  $k$  is the second-order rate constant, and  $t$  is the reaction time. By assuming that  $\bullet\text{OH}$  instantaneous concentration was constant, the kinetics of dye degradation could be described according to the pseudo-first-order equation as given below [28]:

$$\frac{dC_t}{dt} = -k_{\text{app}}C_t \quad (5)$$

$$k_{\text{app}} = k[\bullet\text{OH}] \quad (6)$$

$$-\ln(C_t/C_0) = k_{\text{app}}t \quad (7)$$

where  $C_0$  is the initial concentration of Acid Orange II and  $k_{\text{app}}$  is the apparent pseudo-first-order rate constant ( $\text{min}^{-1}$ ). The  $k_{\text{app}}$  constants were obtained from the slopes of the straight lines by plotting  $-\ln(C_t/C_0)$  as a function of time  $t$ , through regression [48]. Good correlation coefficients ( $r^2 > 0.98$ ) were obtained in our systems (Figs. 6–9).

The apparent pseudo-first-order rate constant  $k_{\text{app}}$  for M0, M1, M2 and M3 are  $0.0071 \text{ min}^{-1}$ ,  $0.012 \text{ min}^{-1}$ ,  $0.016 \text{ min}^{-1}$  and  $0.019 \text{ min}^{-1}$ , respectively. It can be seen that the catalytic activity of natural vanadium–titanium magnetite is stronger than that of synthetic magnetite  $\text{Fe}_3\text{O}_4$ . It is quite interesting that catalytic activity of pure magnetite is inferior to that of natural magnetite, although the content of titanomagnetite in natural samples is just 66–76%. The higher catalytic activity of natural magnetite is related to the presence of titanium and vanadium in the magnetite. Previous researches have revealed that transition metal cations (e.g.  $\text{Mn}^{2+}$ ,  $\text{Cr}^{3+}$  and  $\text{Co}^{2+}$ ) replacing the ferrous and ferric ions in magnetite can improve the catalytic activity of magnetite in heterogeneous Fenton reactions, by activating  $\text{H}_2\text{O}_2$  to produce  $\bullet\text{OH}$  and accelerating the electron transfer during the reaction [14,19,49,50]. It also explains the effect of titanium and vanadium on the catalytic activity of natural titanium–vanadium magnetite.

The correlation of  $k_{\text{app}}$  with the content of three minerals in natural samples is shown in Fig. 10. The constant  $k_{\text{app}}$  increases remarkably with the increase of titanomagnetite content in the natural samples. The correlation of  $k_{\text{app}}$  with titanomagnetite content approximately matches a nice linear fit ( $r^2 = 0.999$ ). On the contrary, the correlations of  $k_{\text{app}}$  with the content of other minerals in natural samples do not show good relationship. Moreover, since titanomagnetite is the main mineral in natural vanadium–titanium magnetite, this implies that titanomagnetite would be the most active ingredient in catalytic experiment.

When the solution pH value is above 4.0, the amount of dissolved iron is so low that the effect of homogeneous Fenton reaction on the degradation process can be neglected [51]. In this study, the initial solution pH was 3.0. Therefore, under this condition, the contribution of homogeneous Fenton reaction catalyzed by dissolved iron to the whole degradation process may be quite important to the reaction mechanism. Hence, a special experiment was conducted as described in the Section 2, to investigate the contribution from

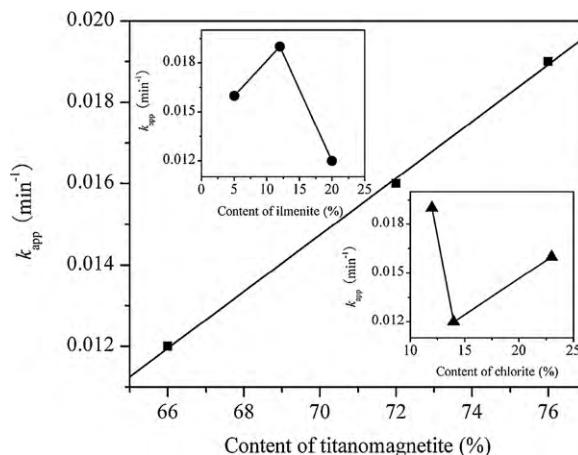


Fig. 10. Correlation of the apparent pseudo-first-order rate constant with content of three minerals in natural samples.

the homogeneous Fenton reaction. When the non-homogeneous Fenton reaction finished, the pH of the solution was 2.88–2.96, related to the presence of some degradation products. The homogeneous Fenton reaction catalyzed by the dissolved iron is shown in Fig. 11. The decolorization rate of Acid Orange II through homogeneous Fenton reaction was below 10% after 180 min. Thus, it could be observed that the effect of homogeneous Fenton reaction on the degradation process can be neglected. The whole decomposition of Acid Orange II by natural magnetite was dominated by heterogeneous Fenton reaction.

### 3.2.5. The mineralization process of Acid Orange II

To investigate the mineralization during the degradation of Acid Orange II by natural samples in the presence of  $\text{H}_2\text{O}_2$ , the mineralization process in the reaction system catalyzed by M3 were recorded as shown in Fig. 12. Mineralization rate is the percentage of organic compound transformed to inorganic compound, calculated as below:

$$\text{Mineralization rate} = (T_0 - T_t) \times \frac{100\%}{T_0}$$

where  $T_0$  and  $T_t$  are the initial TOC concentration and instantaneous TOC concentration, respectively.

From Fig. 12, the mineralization of Acid Orange II was much slower than its decolorization. Four hours after the reaction started,

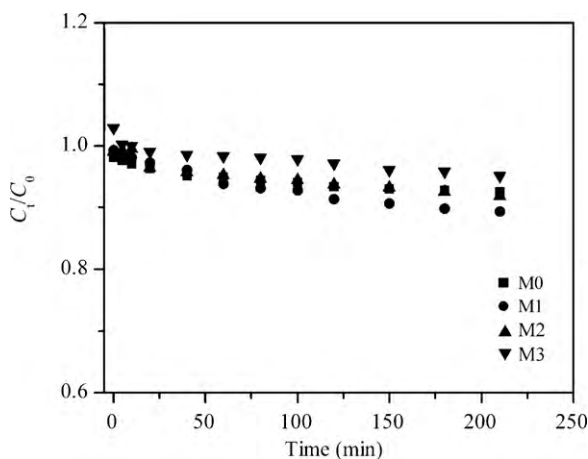
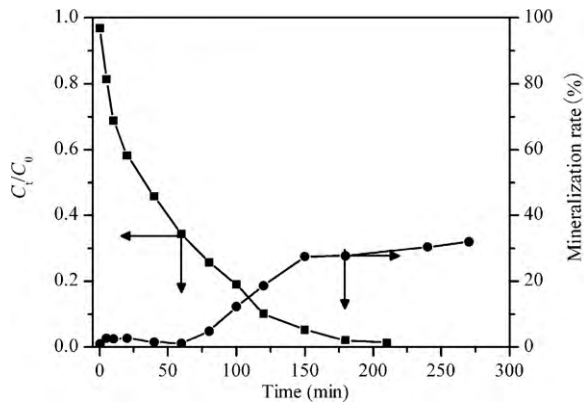


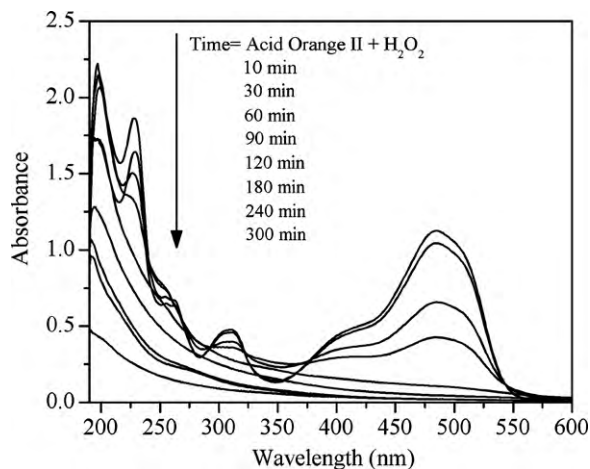
Fig. 11. Kinetic curves for Acid Orange II decolorization catalyzed by the dissolved iron ion in the presence of  $\text{H}_2\text{O}_2$  ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ , 200 mL,  $25^\circ\text{C}$ ).



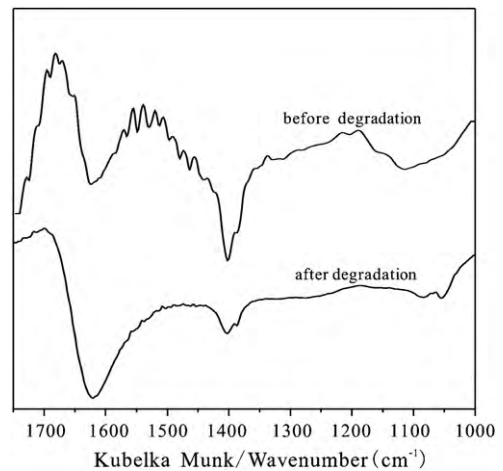
**Fig. 12.** Decolorization and mineralization of Acid Orange II catalyzed by M3 in the presence of  $\text{H}_2\text{O}_2$  ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ ,  $1.0 \text{ g L}^{-1}$  of M3, 200 mL,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ ).

the mineralization rate of Acid Orange II was about 30%. But at the same time the decolorization of Acid Orange II was nearly 100%. So it could be inferred that some achromatic medium products was made during the degradation process.

In order to investigate the degradation products, the temporal evolution of UV–vis spectra recorded during the decolorization of Acid Orange II by M3 in the presence of  $\text{H}_2\text{O}_2$  is shown in Fig. 13. The decrease in intensity of the peaks at 200 nm is related to the decomposition of  $\text{H}_2\text{O}_2$ . And Acid Orange II has five absorption peaks in which two peaks in visible region and three in ultraviolet region. In visible region, a major peak locates at 484 nm and a shoulder peak locates at 430 nm due to the hydrazone form and azo form of Acid Orange II, respectively. The other three peaks in ultraviolet region are assigned to the aromatic ring, among which the peaks at 228 nm and 310 nm in ultraviolet region are ascribed to the benzene and naphthalene rings of the dye, respectively. The results show that the intensity of the 484 nm and the 430 nm absorption peaks decreased rapidly with the reaction proceeding, indicating that the  $\cdot\text{OH}$  radical firstly attacked azo groups and destructed the  $\text{N}=\text{N}$  bond [52,53]. And the intensity of the 310 nm and 228 nm absorption peaks, related to the naphthyl and benzene, respectively [54], gradually decreased, which could be inferred that these two ring were gradually broken. It confirms the fact that  $\text{N}=\text{N}$  bond is easier to be destructed than aromatic ring structure and also explains why mineralization of Acid Orange II was much slower than its decolorization. Moreover, no new absorption peaks appeared.



**Fig. 13.** UV–vis spectral changes of Acid Orange II in decolorization process as a function of reaction time ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ ,  $1.0 \text{ g L}^{-1}$  of M3, 200 mL,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ ).

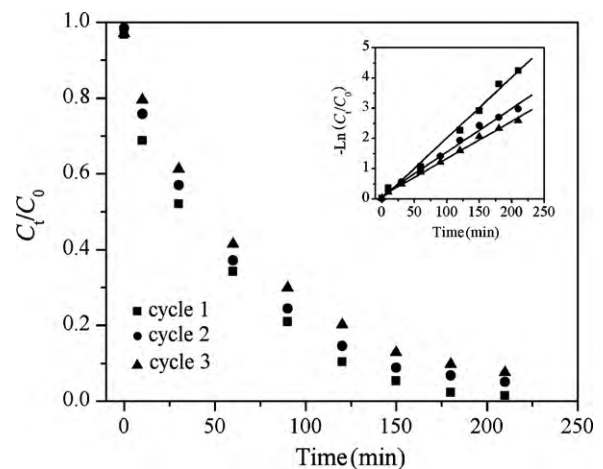


**Fig. 14.** Near-infrared diffuse reflectance spectroscopy of Acid Orange II and its degradation products in the solution.

The content of degradation product has also been analyzed by near-infrared diffuse reflectance spectroscopy (Fig. 14). The bands located at  $1600\text{--}1450 \text{ cm}^{-1}$  (aromatic  $\text{C}=\text{C}$  stretching),  $1623 \text{ cm}^{-1}$  ( $\text{C}=\text{N}$  stretching),  $1508 \text{ cm}^{-1}$  ( $\text{N-H}$  bending),  $1452 \text{ cm}^{-1}$  ( $\text{N-N}$  stretching),  $1000\text{--}1250 \text{ cm}^{-1}$  ( $\text{S-O}$  stretching and aromatic  $\text{C-H}$  bending), respectively represent the characteristic absorption peaks of Acid Orange II in the infrared region [39]. After degradation, most of these bands greatly lessened in intensity or disappeared, indicating that drastic destruction happened. However, some bands did not disappear, related to the uncompleted destruction of some aromatic group and inadequate mineralization, which well corresponds to the TOC result.

### 3.2.6. The stability of natural magnetite catalyst

Stability is an important property for effective catalyst. The stability of M3 (the most active catalyst in this study) was investigated by recycle experiment. After each recycling, the catalyst was treated by centrifugation, dried and reused. From Fig. 15, it can be found that the catalytic activity of M3 was still strong after three cycles. The decolorization rates of the dye were 98%, 93% and 90% after 180 min for cycle 1, 2 and 3, respectively. All three cycles complied with the pseudo-first-order rate law. It indicates that the natural vanadium–titanium magnetite has a good long-term sta-



**Fig. 15.** Decolorization of Acid Orange II in the recycle experiment. Inset: fitted by pseudo-first-order rate law ( $C_0 = 0.2 \text{ mmol L}^{-1}$ ,  $10 \text{ mmol L}^{-1}$  of  $\text{H}_2\text{O}_2$ ,  $1.0 \text{ g L}^{-1}$  of M3, 200 mL,  $\text{pH} = 3.0$ ,  $25^\circ\text{C}$ ).

bility and activity. The small decrease of catalytic activity was due to dissolution of iron in natural magnetite.

#### 4. Conclusion

The natural vanadium–titanium magnetite purified by magnetic separation mainly contains titanomagnetite, with a small amount of ilmenite and chlorite. Titanomagnetite is doped with vanadium, whose valency is mainly +3.

The decolorization of Acid Orange II mainly depended on degradation. Decreasing pH in acid range and increasing catalyst and hydrogen peroxide could accelerate the degradation. The presence of titanium and vanadium in magnetite greatly improved the catalytic activity of natural magnetite for the Acid Orange II decolorization. The whole decolorization process followed pseudo-first-order rate law, dominated by the heterogeneous Fenton reaction. The apparent pseudo-first-order rate constant  $k_{app}$  increased with the increase of the titanomagnetite content. During the degradation process, the naphthyl and benzene aromatic rings of Acid Orange II were gradually broken. The mineralization rate was about 30% 4 h after the degradation started. The natural vanadium–titanium magnetite has a good activity and stability.

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